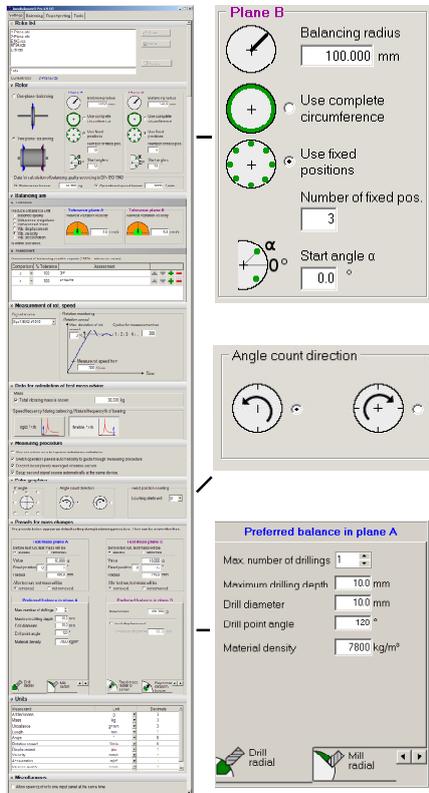


InnoBalancer® 1.9

Field Balancing



Clearly structured setting options

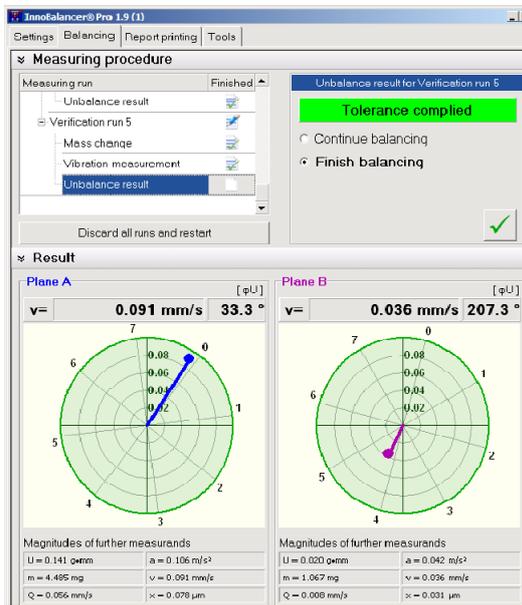
Application

The InnoBalancers are designed for the reduction of vibrations.

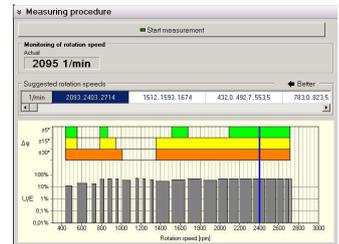
Rotating parts in drives, gears, pumps, fans and many other technical products cause perturbing vibrations. These vibrations often have to be reduced in order to increase product quality and durability by smooth run.

The InnoBalancers allow a purposeful vibration reduction by balancing. Both discoidal and longish rotors can be balanced systematically and fast.

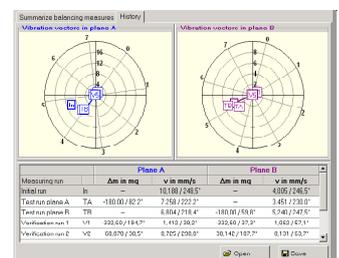
The InnoBalancers support field balancing. Ideally, the rotor is balanced directly in installed state. So you save the complex dismantling and the transport of the rotor to a balancing machine. Moreover, in many cases, an acceptable performance can only be achieved by balancing the installed rotor with all attached parts.



Purposefully reached balanced status



Analysis and display of optimum rotation speed for balancing



Overview of all measuring runs

Properties

The InnoBalancers guide the user through the balancing process so that unbalance and caused vibrations are reduced purposefully.

You enter the most important rotor data in a clearly structured control panel. Afterwards you open the “balancing” control panel. It presents the balancing process with its different steps which you simply carry out. For rotors with alternating rotation speeds, the InnoBalancer Pro offers the analysis of optimum rotation speed for balancing so that you are prevented from balancing at resonant rotation speeds.

By means of the automatic recognition of rotation speed, the InnoBalancer reads the vibration vectors in a high quality and calculates the unbalance. The InnoBalancer Pro also offers suggestions for the test mass.

After unbalance calculation, the InnoBalancer offers clear suggestions for balancing. In case of not following these suggestions, consequences are already shown in chart even before the measurement is started.

Furthermore, the InnoBalancer Pro masters continuous improvement of influence coefficients and shows the single vectors of each revolution as well as the development of the vibration vectors for all measuring runs.

Measuring runs can be saved and reloaded. Thereby balancing can be interrupted and later be continued.

Technical Data

	InnoBalancer Pro	InnoBalancer	InnoBalancer Light
Balancing Methods and Calculations			
Planes	One- and Two-Plane Balancing for static and dynamic unbalance		
Fixed Positions	3..99 fixed positions, adjustable angle difference between 2 planes	-	
Balancing Aims: Reduction of the following measurands to an adjustable tolerance	Unbalance magnitude Unbalanced mass Balance quality acc. to DIN ISO 1940 Vibration displacement Vibration velocity Vibration acceleration	Unbalance magnitude Unbalanced mass	
Test Masses	Suggestion for test mass Before run: Add / Remove Afterwards: Keep / Revert	Before run: Add / Remove Afterwards: Revert	Before run: Add Afterwards: Revert
Balancing Measures	Add mass Remove mass Drill radial Mill Balancing rings, nuts Radial setscrews Mass list	Add mass Remove mass	Add mass
Additional Calculations and Analyses	Optimum rot. speed for balancing Defined unbalance Vector monitoring Adding influence coefficients Combining masses	Vector monitoring (checks whether the vector positions are plausible)	
Signal Processing			
Vibration Measurands	Vibration velocity Vibration acceleration Vibration displacement	Vibration velocity	
Units	m/s, mm/s, µm/s, nm/s, pm/s, in/s, mil/s, µin/s, dB m, mm, µm, nm, pm, ft, in, mil, µin, dB t, kg, g, mg, µg, ng, lb, oz, dram kgm, gm, gmm, mgmm, µgmm, ngmm, g in, lb in, dram in, oz in °, rad kHz, Hz, mHz, 1/s, 1/min, 1/h, rpm, cpm		
	m/s², mm/s², µm/s², nm/s², pm/s², g, mg, µg, km/s², kg, dB kg/m³, g/cm³, kg/l, g/ml, lb/ft³, oz/in³, lb/in³		
Rotation Speeds	6 .. 600 000 min ⁻¹		
Rotation Speed Monitoring	Automatic recognition of run-up, monitoring of constant rotation speed incl. adjustable tolerance		
Graphical Presentation			
User Guide	Tree structure for measuring runs and division of each measuring run in balancing steps		
Optimum Rot.Speed for Balancing	Phase constancy and signal level	-	
Averaged Vibration Vectors	Numerical and in polar chart Optional display of single vectors Progress of all measuring runs	Numerical and in polar chart	
Display of Balancing Measures	Balancing suggestions and status of execution in polar chart and text / numerically Unbalance preview in polar chart and numerically in case of not following balancing suggestions		
Miscellaneous			
Rotor List	Yes	-	
Save Measuring Runs	Yes	-	
Available in a Kit	VMSet-01,-04;-05	VMSet-01	VMSet-01
General Functions	Measurement data is held after switching off, module is cloneable		

* when working with InnoBeamer LX2: 6 .. 20 000 min⁻¹

Changes without prior notice

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